



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3278-041
Job Sheet 191678



008500

Part No: D3278-041

Job Qty: 9 pcs

Part Name: Support Assembly



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 3/6/19

Job Tracking No:

Due Date: 3/7/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	9 pcs	3/7/19		0.00	0.36	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		36
							Small Fab - 5		9-89
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	9 pcs	3/7/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS
							QC 5 - 30		30
120	Small Fab - 2 - B4B	9 pcs	3/7/19		0.00	0.36	Small Fab - 1 - B4B		9-89
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		DAS
							Small Fab - 5 - B4B		36
							Small Fab - 6 - B4B		9-89
							Small Fab - 7 - B4B		

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130 QC 5	9 pcs	3/7/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	DAS
				QC 5 - 9	40 DAS
				QC 5 - 50	9-89 9
				QC 5 - 30	9-89 9-89
140 Packaging 3-1 - Stock - B4B	9 pcs	3/7/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	27522 98 MAR 07 2019
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	9 pcs	3/7/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21 MAR 07 2019
				QC 21 - SA - 53	9-89

Part Op 100 - (Small Fab) Rivet spacers with support as per Dwg D3278.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - (Small Fab) Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	18 Ea (2 ea)	100-Small Fab - 1	5149260
D2230-1	Mounting Lug	18 pcs (2 ea)	100-Small Fab - 1	5129816
D3278-1 Powder Coat	Support	9 pcs (1 ea)	100-Small Fab - 1	
D3278-2	Support	9 pcs (1 ea)	100-Small Fab - 1	5104961
D3278-3	Spacer	9 pcs (1 ea)	100-Small Fab - 1	5129522
MS20426AD3-6	Rivet	36 Ea (4 ea)	100-Small Fab - 1	5104353
MS21042L4	Nut	18 Ea (2 ea)	100-Small Fab - 1	5143178
NAS1149D0463J	Washer	36 Ea (4 ea)	100-Small Fab - 1	5143157

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4-13A	18	1,994	0
	D2230-1	18	329	0
	D3278-1	9	130	0
	D3278-2	9	129	0
	D3278-3	9	114	0
	MS20426AD3-6	36	3,034	0
	MS21042L4	18	3,796	0
	NAS1149D0463J	36	7,593	0

Part Specifications

Specifications could not be found.

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DART
AEROSPACE

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1V7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S159781

Part: D3278-041

Job No: 191678

Serial No/Batch: S159781

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/06/19